



Process Guide



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MDF - Maple

SUPER HANG

best for vertical application, kitchen cabinets, trims, doors or thick edges

		PRIMER	TOPCOAT	GLOSS
1K	Product	YL---M083/--C02	YO-**U765/--***	10 - 30 - 50
	Quantity	2 x 6 mils	1 x 6 mils	
	Usage 100 sqft	2 Gallon	1 Gallon	

		PRIMER	TOPCOAT	GLOSS
2K*	Product	YL---M643/--C02 10% YC---M404	YO-**U765/--*** 5% YC---M404	10 - 30 - 50
	Quantity	2 x 6 mils	1 x 6 mils	
	Usage 100 sqft	2 Gallon	1 Gallon	

**higher durability than 1K*

HIGH DURABILITY

best for high usage surfaces as kitchen cabinets, vanity or table tops

		PRIMER	TOPCOAT	GLOSS
2K	Product	YL---M643/--C02 10% YC---M404	YO-**U688/--*** 15% YC---M404	05 - 30 - 60
	Quantity	2 x 6 mils	1 x 5 mils	
	Usage 100 sqft	2 Gallon	1 Gallon	

GENERAL PURPOSE

best for trim or interior furniture

		PRIMER	TOPCOAT	GLOSS
1K	Product	YL---M083/--C02	YO-**C005/--***	10 - 30 - 50
	Quantity	2 x 6 mils	1 x 5 mils	
	Usage 100 sqft	2 Gallon	1 Gallon	

USER FRIENDLY

best option for 2k durability with easy pot life manage

		PRIMER	TOPCOAT	GLOSS
2K	Product	YL---M643/--C02 10% YC---M404	YO-**U851/--*** 10% YC---M404	10 - 30 - 50
	Quantity	2 x 6 mils	1 x 5 mils	
	Usage 100 sqft	2 Gallon	1 Gallon	



Tannin woods - Open pore

USER FRIENDLY

best option for open grain with high durability

	PRIMER	TOPCOAT	GLOSS	
2K	Product	YO-**U851/--*** 10% YC---M404	YO-**U851/--*** 10% YC---M404	10 - 30 - 50
	Quantity	1 x 6 mils	1 x 6 mils	
	Usage 100 sqft	1 Gallon	1 Gallon	

Tannin woods - Closed/Semi-closed pore

SUPER HANG

best for vertical application, kitchen cabinets, trims, doors or thick edges

	PRIMER	TOPCOAT	GLOSS	
1K	Product	YI---M083/--C02	YO-**U765/--BNC	10 - 30 - 50
	Quantity	2 x 6 mils	1 x 5 mils	
	Usage 100 sqft	2 Gallon	1 Gallon	

HIGH DURABILITY

best for high usage surfaces as kitchen cabinets, vanity or table tops

	PRIMER	TOPCOAT	GLOSS	
2K	Product	YL---M643/--C02 10% YC---M404	YO-**U688/--*** 15% YC---M404	05 - 30 - 60
	Quantity	2 x 6 mils	1 x 5 mils	
	Usage 100 sqft	2 Gallon	1 Gallon	

GENERAL PURPOSE

best for trim or interior furniture

	PRIMER	TOPCOAT	GLOSS	
1K	Product	YI---M083/--C02	YO-**C005/--***	10 - 30 - 50
	Quantity	2 x 6 mils	1 x 5 mils	
	Usage 100 sqft	2 Gallon	1 Gallon	

USER FRIENDLY

best option for 2k durability with easy pot life manage

	PRIMER	TOPCOAT	GLOSS	
2K	Product	YL---M643/--C02 10% YC---M404	YO-**U851/--*** 10% YC---M404	10 - 30 - 50
	Quantity	2 x 6 mils	1 x 5 mils	
	Usage 100 sqft	2 Gallon	1 Gallon	



Open pore

USER FRIENDLY

best option for open grain with high durability

	STAIN	SEALER	TOPCOAT	GLOSS	
2K	Product	Intermix custom stain	YO-**U851/--NTR 10% YC---M404	YO-**U851/--NTR 10% YC---M404	10 - 30 - 50
	Quantity	1 x 3 mils	1 x 6 mils	1 x 6 mils	
	Usage 100 sqft	2 Quart	1 Gallon	1 Gallon	

Closed pore

USER FRIENDLY

best option for 2k durability with easy pot life manage

	STAIN	SEALER	TOPCOAT	GLOSS	
1K	Product	Intermix custom stain	YL---C321/-----	YO-**U851/--NTR 10% YC---M404	10 - 30 - 50
	Quantity	1 x 3 mils	2 x 6 mils	1 x 5 mils	
2K	Usage 100 sqft	2 Quart	2 Gallon	1 Gallon	



Zero gloss

RAW WOOD EFFECT

		SEALER	TOPCOAT	GLOSS
2K	Product	XD1100 10% XD5200	XD1100 10% XD5200	0
	Quantity	1 x 3 mils	1 x 3 mils	
	Usage 100 sqft	1 Quart	1 Quart	

Sealer | Topcoat

BEST SANDABILITY

excellent adhesion on the wood

		SEALER	TOPCOAT	GLOSS
2K	Product	XD1061 10% XD5200	XD11** 10% XD5200	0 - 5 - 20 - 50
	Quantity	1 x 3 mils	1 x 3 mils	
	Usage 100 sqft	1 Quart	1 Quart	

Self-sealer

USER FRIENDLY

single product to use

		SEALER	TOPCOAT	GLOSS
2K	Product	XD11** 10% XD5200	XD11** 10% XD5200	0 - 5 - 20 - 50
	Quantity	1 x 3 mils	1 x 3 mils	
	Usage 100 sqft	1 Quart	1 Quart	



Decking

ANTI-SLIP

		STAIN	TOPCOAT	TOPCOAT	GLOSS
1K	Product	YS-C100/ COLOR	YS-M307/ + 5% YS-C100/COLOR	YS-M307/ + 5% YS-C100/COLOR	0
	Quantity	1 x 3 mils	1 x 3 mils	1 x 3 mils	
	Usage 100 sqft	1 Quart	1 Quart	1 Quart	

Wax matt

SILK MATT TOUCH

		STAIN	TOPCOAT	TOPCOAT	GLOSS
1K	Product	YS-C100/ COLOR	YS-M305/ + 5% YS-C100/COLOR	YS-M305/ + 5% YS-C100/COLOR	5
	Quantity	1 x 3 mils	1 x 3 mils	1 x 3 mils	
	Usage 100 sqft	1 Quart	1 Quart	1 Quart	

Satin

SATIN BRIGHT LOOK

		STAIN	TOPCOAT	TOPCOAT	GLOSS
1K	Product	YS-C100/ COLOR	YS-M303/ + 5% YS-C100/COLOR	YS-M303/ + 5% YS-C100/COLOR	25
	Quantity	1 x 3 mils	1 x 3 mils	1 x 3 mils	
	Usage 100 sqft	1 Quart	1 Quart	1 Quart	



555

Wax Matt

SIDINGS / DECKING / FURNITURE

	STAIN	TOPCOAT	TOPCOAT	GLOSS
1K	Product	YS-M605/ COLOR	YS-M605/COLOR	YS-M605/COLOR 5
	Quantity	1 x 3 mils	1 x 3 mils	1 x 3 mils
	Usage 100 sqft	1 Quart	1 Quart	1 Quart

Satin

SIDINGS / DECKING / FURNITURE

	STAIN	TOPCOAT	TOPCOAT	GLOSS
1K	Product	YS-M625/ COLOR	YS-M625/COLOR	YS-M625/COLOR 25
	Quantity	1 x 3 mils	1 x 3 mils	1 x 3 mils
	Usage 100 sqft	1 Quart	1 Quart	1 Quart





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